



### FOOD RESCUE

Second Helpings, a food rescue program, reclaims food after a food function and takes it to their kitchens. Local residents, under the supervision of training chefs, participate in a job-training program, learning to prepare food donated to homeless shelters and missions.

### RECYCLE

The Indiana Convention Center & Lucas Oil Stadium recycles approximately 60 tons of aluminum cans, plastic bottles, glass and cardboard annually -- from Colts games to expos and mega meetings. In addition, the facilities have a program for wholesalers to recycle pallets, paper and cooking oil. Batteries, light bulbs and computers are recycled to local organizations. A cardboard baler compacts cardboard, making it easier to pick up. A food waste pulper recycles dishwater and condenses waste before going into the landfill. Lucas Oil Stadium recycled 6.34 tons of materials in 2012 from Super Bowl XLVI alone.

### BIODEGRADABLE

An entire line of biodegradable disposable serviceware products, giving meeting planners a green alternative to standard china and silverware, is available upon request. Green Seal Certified cleaning products are used throughout the facility.

### ORGANIC & LOCAL

Strategic partnerships have been developed with local farmers to purchase seasonal fresh fruits, vegetables, meats and poultry.

### BULK BUYS

Condiments are purchased in bulk at Lucas Oil Stadium. On request, arrangements can be made to purchase in bulk at the Indiana Convention Center.

### OPERATIONS

It is standard operating procedure to reduce lighting and HVAC during move in and out in exhibit halls and in unoccupied areas of the building. Escalators are also scheduled according to in-house groups.

High-efficiency exterior Visionwall® curtainwall glass throughout the Convention Center helps keep energy use low. Motion-sensor lighting controls are installed in restrooms. Building design allows us to use natural daylight in most lobby areas and exterior lighting is on low level on non-event days at Lucas Oil Stadium. Meeting rooms and lobby areas utilize compact fluorescent lamps and exhibit halls provide more efficient lower wattage lamps with the same light output. Lucas Oil Stadium has several energy saving materials including a retractable roof, CPI Daylighting system and Big Ass® Fans that are designed

to move the maximum amount of air with minimal energy consumption.

The convention center has a 16' x 18' Firestone EnviroReady vegetative roofing system, comprised of sedum trays, a drought-tolerant growing medium, providing attractive color variations throughout the seasons.

### WATER

In an effort to save water, the center provides water stations rather than individual bottles for attendees. Sink faucets are sensory guided to use less water. In the public areas of the facility, the toilets have low flow valves with automatic flush. Also, for clean up, all parking lots are swept -- not sprayed -- saving this valuable resource. Storm water infiltration basins separates storm water from oils and grease before traveling to nearby waterways.

### GIVING BACK TO THE COMMUNITY

During demolition of the RCA Dome, a large portion of the roof was donated to Indy Parks to be used for shelters and canopies. Local charities received furniture, kitchen equipment, televisions and other building equipment.

A local non-profit organization is also repurposing over 5 miles of Super Bowl signage and banners creating wallets, doppkits, duffle bags, beach bags, and shower curtains. Sales from these products help fund numerous projects enhancing the city of Indianapolis and promoting public transportation, a healthy environment, and urban design.

Our staff assists local charities in acquiring left-over convention tote bags from events. Extra bags are occasionally donated to a foster children program to be used as overnight bags.

### VENDORS

We are proud to purchase supplies from eco-minded vendors including US Foodservice, Fineline Printing, St. Clair Press, and HP Products. Many of our exhibit services providers such as Markey's Rental & Staging; Fern Exposition and Event Services, Freeman Exhibit Services, Excel Convention & Exposition Services maintain "green philosophies."

### WALKABLE

With over 5,000 hotel rooms, 200 restaurants and 50 attractions within walking distance of the center, attendees can walk while convening. Indy's walk-ability keeps transportation costs down. New bike racks have also been installed to promote alternative forms of transportation.